

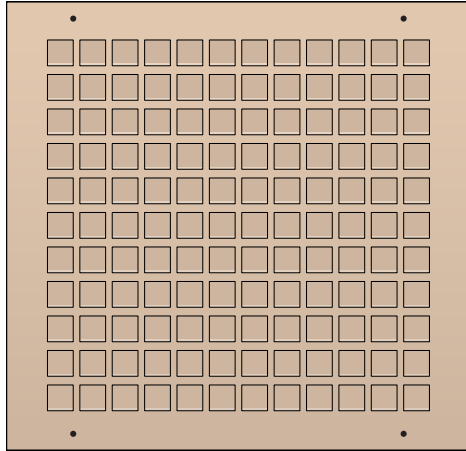
SDL-SG

Installation Instructions

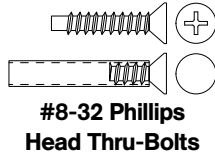
Security Grille Steel Door Louver

For 1 3/8 in [34.9 mm] to 1 3/4 in [44.5 mm] doors

Parts List

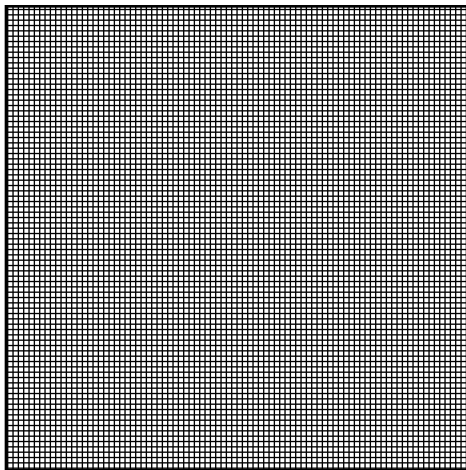


SDL-SG Louver

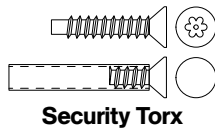


#8-32 Phillips
Head Thru-Bolts

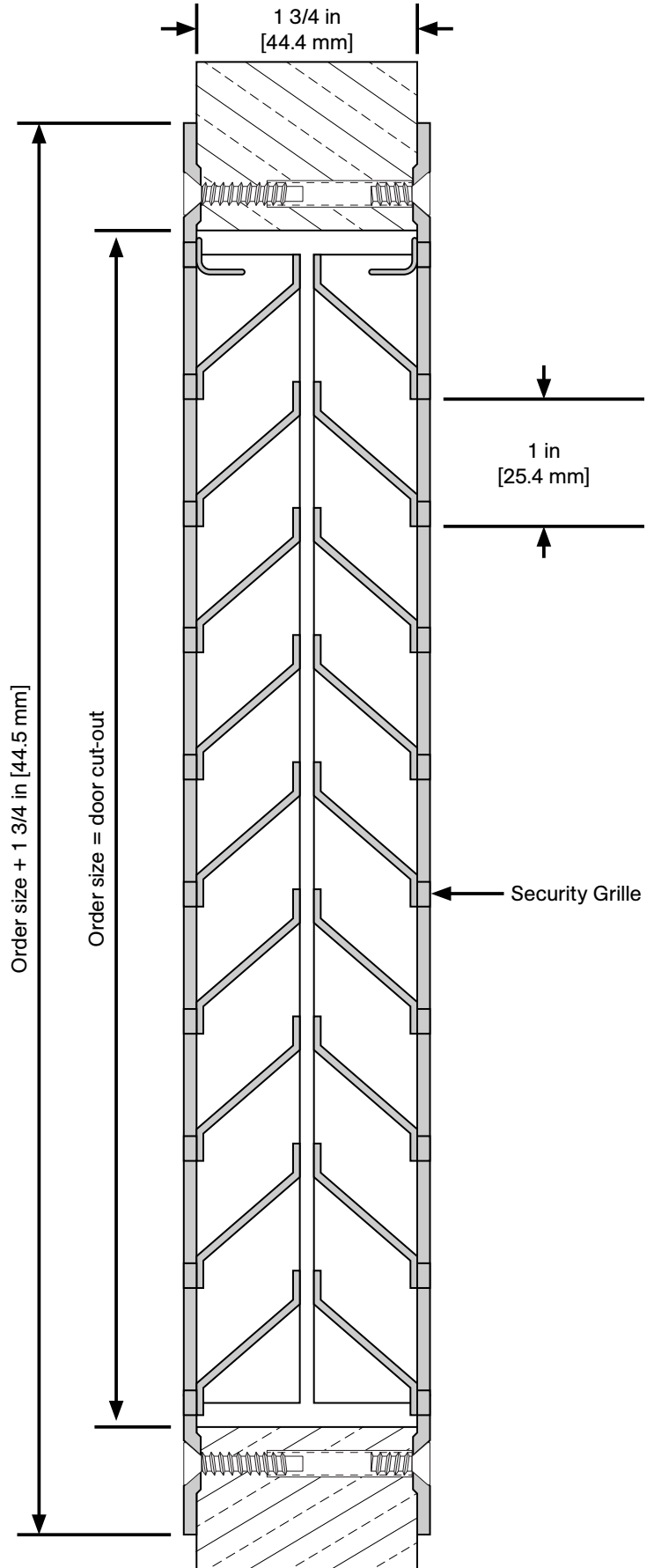
Optional Add-on Products



Insect Screen or Bird Screen



Security Torx



Installation Steps

Step #1:

Read and follow installation requirements of door manufacturers.

Step #2:

Cut hole in door to cut-out size of louver.
Ensure opening is plumb and square.

Step #3:

Center and insert one side of louver into cutout. Mark screw hole locations by using this as a templates. Remove louver and pre-drill holes in door for thru bolts.

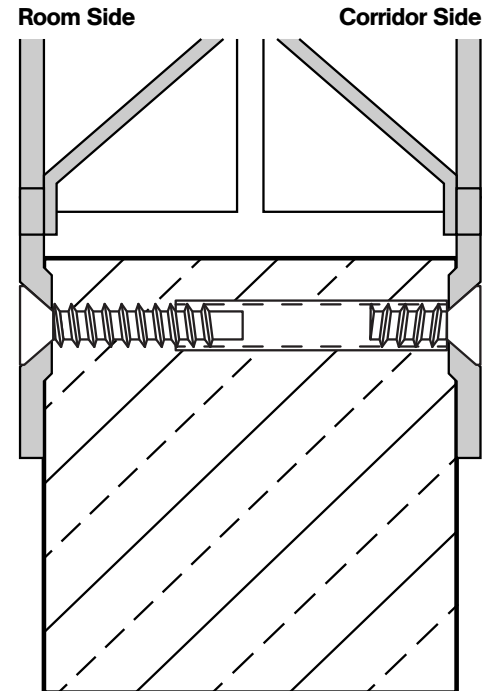
Step #4:

Insert both sides of louver into cutout and align with holes. Use setting blocks as necessary.

Step #5:

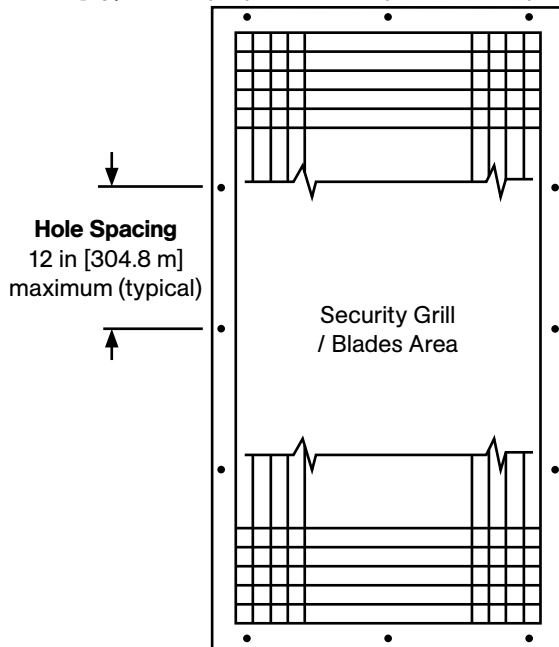
Insert the screws provided in the countersunk holes. Screw in enough to hold the louver in place for alignment, and then insert the other screws lightly. Tighten the screws alternately in a criss-cross pattern to avoid putting more pressure on one side than the other.

Note: Do not over tighten



Hole Pattern (Anchoring)

2.0 in [50.8 mm] typical → | ← | 12 in [304.8 mm] maximum



Cleaning and Maintenance

Material	Finish	Instructions
Steel	Powder Coat Paint	Use a soft cloth and mild soap and water.