## SDL-V90 Installation Instructions

# KNC



## **Installation Steps**

### Step #1:

Read and follow installation requirements of door manufacturers.

#### Step #2:

Cut hole in door to cut-out size of louver. Ensure opening is plumb and square.

#### Step #3:

Insert corridor side of louver into opening. Use setting blocks as necessary.

#### Step #4:

Insert other side of louver into cut-out.

#### Step #5:

Using #8 x 3/4" Phillips Head Screws provided, start screws in pre-drilled holes, aligning with holes in other side of louver.

#### Step #6:

Check louver is correctly positioned on door, then tighten screws alternately in a criss-cross pattern to avoid putting more pressure on one side than other. Note: Do not over-tighten.



### **Cleaning and Maintenance**

Material	Finish	Instructions
Steel	Powder Coat Paint	Use a soft cloth and mild soap and water.
Stainless Steel	304 Stainless Steel with #4 finish (630)	Use a soft cloth and mild soap and water solution. After cleaning, thoroughly rinse with clear water to remove all traces of the solution and wipe dry to prevent water marks from forming. Stains which resist this treatment can usually be removed by polishing in direction of the grain with a soft cloth and a non-abrasive stainless steel polish such as Mr. Metal by Northern Labs. Test in an unobtrusive area. Note: Do not used steel wool or a wire brush which may embed particles into the product and rust.